

## ABSTRACT OF THE DISCLOSURE

An apparatus is shown for severing profile pieces of an extruded profile strand (1) moved in its longitudinal extension, comprising a carriage (3) which is movable along the profile strand (1) and comprises a severing device with a saw blade (7) and at least two clamping jaws (5, 6) for holding in a non-displaceable manner the carriage (3) on the profile strand (1), and comprising a control device (13) connected with the clamping jaws (5, 6) and the severing device, which control device triggers the clamping jaws (5, 6) and the severing device depending on a predetermined length of the profile piece. In order to provide advantageous constructional conditions it is proposed that the severing device is associated with a knife (8) which can be moved transversally to the longitudinal extension of the profile strand (1), and that the control device (13) comprises a selector circuit (16) for optionally severing a profile piece with the saw blade (7) or the knife (8).

(Fig. 1)